Work Order	ID	6222
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Quality Control



Page 1

Wednesday, September 22, 2010 1:34:32 PM Item ID: D206-781-051 Accept Setup Start Revision ID: Stop Floor Protector (Pilot, Co-Pilot and Passenger) Item Name: Start Date: 9/22/2010 Start Otv: 1.00 Cust Item ID: **Required Date: 9/22/2010 Reg'd Oty:** 1.00 Customer: Reference: Start Run Date: 10-9-22 Tooling: Process Plan: Approvals: Date: Stop Date: SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Reject Tool ID Tool # Plan Accept Reject Insp. Description Work Center ID Code Qty **Run Hours Qty** Number Stamp **Draw Nbr Revision Nbr** DSI 9480 Α 100 0.00 Memo
0.00

Photocopy bluefile &type labels per PPP D206-781-051/DSI 9480

OUGOOI Document Control 110 Pick Kit 0.00 Packaging 0.00 Memo Packaging 120 OC4-100% Inspect kits for completeness 0.00 Sidor 12 0.00 Memo

Dart Aerospace Ltd	Aerospace L	_td
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W/O:		WORK ORDER CHANGES											
DATE	STEP	PROC	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector						
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							-						
Part No: PAR #:		PAR #:	_ Fault Ca	tegory:	NCR: Yes	No DQA :		Date:					
	Re	esolution:	Disposit	ion:	QA: N/C Cld	osed:		Date:					
NCR:	:	W	ORK OR	DER NON-CONFORMA	NCE (NCR)							
DATE	STEP	Description of NC Section A		Corrective Action Section		Verifica	tion	Approval	Approval				
DAIL	SIEP		Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section	C	Chief Eng	QC Inspector				
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NOTE: Date & initial all entries

Work Order ID . 62221

Wednesday, September 22, 2010 1:34:32 PM



Page 2

Item ID:

D206-781-051

Accept

Setup Start

Revision ID:

Item Name:

Floor Protector (Pilot, Co-Pilot and Passenger)

Start Date:

9/22/2010

Start Otv: 1.00 Rea'd Otv: 1.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Operation

Description

Date:

Tooling:

Date:

Run

Start Stop

Stop



Required Date: 9/22/2010

Date: _____

SPC (Y/N):

Set Up/

Run Hours

Date: _____ **Tool ID**

Tool # Plan

Code

Accept Oty

Reject Reject

Insp. Number Stamp

130

Sequence ID/

Work Center ID

Packaging Packaging

Memo

0.00

0.00

Identify and pack for shipping as per PPP D206-781-051/ DSI 9480

PPP rev:

QC21- Final Inspection - Work Order Release

140

OC

Quality Control

0.00

Memo

0.00

Oty

10/09/22/1) Mg - 22

Dart	Aeros	pace	Ltd
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W/O:			W	ORK ORDER CHAN	GES							
DATE	STEP	PRO	PROCEDURE CHANGE					Approval Chief Eng / Prod Mgr	Approval QC Inspector			
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Part No:		PAR #:	Fault Cat	egory:	NCR: Yes No DQA: Date:							
						QA: N/C Closed: Date:						
NCR:			WORK OR	DER NON-CONFORM	MANCE (NC	R)						
DATE	STEP	Description of NC	In this a	Corrective Action Section B			cation	Approval	Approval			
		Section A	Initial Chief Eng	Action Description Chief Eng	n Sign Dat	I Jeu	ion C	Chief Eng	QC Inspector			
									-			
									-			

NOTE: Date & initial all entries

Start Date: 9/22/2010

Required Date: 9/22/2010

Start Qty: 1.00

Required Qty: 1.00

Comments:	IPP RevA: New issu	e DD verified by:	EC										
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-781-011 Floor Protector (Pilot and	Hereof IIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIII	Manufactured	No			110	Each	6.0000		1 Islq	bod		
				Location		Loc	<u>Oty</u>	Loc Code					
				FG010			6				_		
				_	50909		2		_		=		
D007 701 001 1 1 1	_				59785		4				_		
		Manufactured	No			110	Each	2.0000	1 	10/9/	72-SF		:
Floor Protector (Passeng	er Cabin)	٠.		<u>Location</u>		Loc	<u>Oty</u>	Loc Code			1		
				FG040			2			1			
					50914		2		_	1	-		

Dart	Aeros	pace	Ltd
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W/O:			W	ORK ORDER CHANG	ES						
DATE	STEP	PROC	E	Зу	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
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									·		
Part No	•	PAR #:	Fault Cat	egory:		Yes N	o DQA	·	Date: _		
					QA: N/C Closed: Date:						
NCR:		W	ORK ORI	DER NON-CONFORMA	ANCE (NCR)				•	
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verific			Approval	Approval	
			Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section C	n C	Chief Eng	QC Inspector	
				·							
		1	1		1		1		ı	i	

NOTE: Date & initial all entries